

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

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1                   **Claim 1 (Previously presented):**     A punch press  
2     comprising:  
3                   a plurality of upper metal molds:  
4                   a plurality of lower metal molds for machining a  
5     workpiece in cooperation with the upper metal molds, the  
6     lower metal molds corresponding to the upper metal molds;  
7                   an upper turret for accommodating the plurality  
8     of upper metal molds;  
9                   a lower turret for accommodating the plurality of  
10    lower metal molds;  
11                  a motor for rotationally driving each of the  
12    upper turret and the lower turret; and  
13                  a controller for controlling the motor,  
14                  wherein the controller selects one of the  
15    plurality of lower metal molds corresponding to a selected  
16    one of the plurality of upper metal molds in accordance  
17    with a kind of workpiece, to perform the machining,  
18                  wherein the upper turret is provided with a notch  
19    used in exchanging one of the plurality of lower metal  
20    molds.

1           **Claim 2 (Original):**   The punch press according to  
2       claim 1, wherein the plurality of lower metal molds  
3       corresponding to a selected one of the plurality of upper  
4       metal molds have different clearances from each other.

1           **Claim 3 (Original):**   The punch press according to  
2       claim 1, wherein the motor comprises a first motor for  
3       driving the upper turret and a second motor for driving the  
4       lower turret.

1           **Claims 4-5 (Canceled)**

1           **Claim 6     (New):**   A method for exchanging a metal mold  
2       of a punch press having an upper turret with a plurality of  
3       upper metal molds and a lower turret with a plurality of  
4       lower metal molds, comprising the steps of:  
5               rotationally positioning the lower turret to  
6       place a lower metal mold at an exchanging position;  
7               rotationally positioning the upper turret to  
8       place a notch of the upper turret above the lower metal  
9       mold;  
10              removing the lower metal mold from the lower  
11       turret upward through the notch of the upper turret; and  
12              inserting a required lower metal mold through the  
13       notch of the upper turret into the lower turret.

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